



CERTIFICATE

Welding of railway vehicles and components
according to EN 15085-2

ZE-16083-01-00-EN15085-2017.0117.001

DVS ZERT hereby certifies that the company

'DAGAT-ECO' Sp. z.o.o.
ul. Wrzesinska 20
61-021 Poznan
POLAND

fulfills the requirements
for the scope according to

EN 15085-2 certification level CL2

in the range indicated on the reverse.

validity: 26.03.2017 until 25.03.2020

Düsseldorf, 24.03.2017
Place and date of issue

Dipl.-Ing. Kolodziej
Lead Assessor

Dipl.-Ing. Gurschke
head of certification body

Scope of the certificate

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Scope:

Welding process acc. to EN ISO 4063	Material class/group acc. to CEN ISO/TR 15608	Dimensions		Remarks	
131	23.1	t = 3 - 8 mm	FW		
135	1.2	t = 1.5 - 20 mm	FW		
	1.2	t = 2 - 4 mm	BW		
141	1.2	t = 1 - 8 mm D >= 12.5 mm	FW		
	1.2	t = 1.5 - 4 mm D >= 12.5 mm	BW		
	23.1	t = 1.5 - 7 mm D >= 12.5 mm	BW		
	23.1	t = 3 - 8 mm D >= 25 mm	FW		
	8.1	t = 1 - 8 mm D >= 25 mm	FW		
	8.1	t = 2 - 4 mm D >= 25 mm	BW		

Area of Application:

- New build of parts for railway vehicles
- bending handrails
- except design
- except purchasing of welded parts

Responsible Welding Coordinator(s):

Grzegorz Stefaniuk (IWE)

born: 26.10.1977

Deputy with equal rights:

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Representative:

Andrzej Filipiak (EWT)

born: 10.07.1972

Remarks:

further location (postal):
DAGAT-ECO Sp. z o.o., ul. Sw. Trójcy 14, PL - 61-477 Poznan

registration ON EN15085:

DVSZERT/15085/CL2/117/0/17

General provisions:

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.